

Date: Monday, 12/10/2007 12:04:19 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE			
Job Number	: 36228						
Estimate Number	: 10508						
P.O. Number	: N/A		Part Number	: D2419			
This Issue	: 12/10/2007	S.O. No.	: N/A		Drawing Number	: D2419 REV. A	
Prsht Rev.	: NC		Project Number	: N/A			
First Issue	: N/A		Drawing Revision	: A			
Previous Run	: 36080		Material	: N/A			
Written By			Due Date	: 12/17/2007 Qty: 20 Um: Each			
Checked & Approved By							
Comment	: Est: A 00.02.14 New Issue EC/JB						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
		Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4)	
		Batch: M103783	✓ ml07/12/11
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			x21
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419	ml07/12/11
3.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	cb 07/12/11 x20
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST32	AS 09/12/14 x20
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	D 07/12/14

Job Completion



✓ 07/12/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

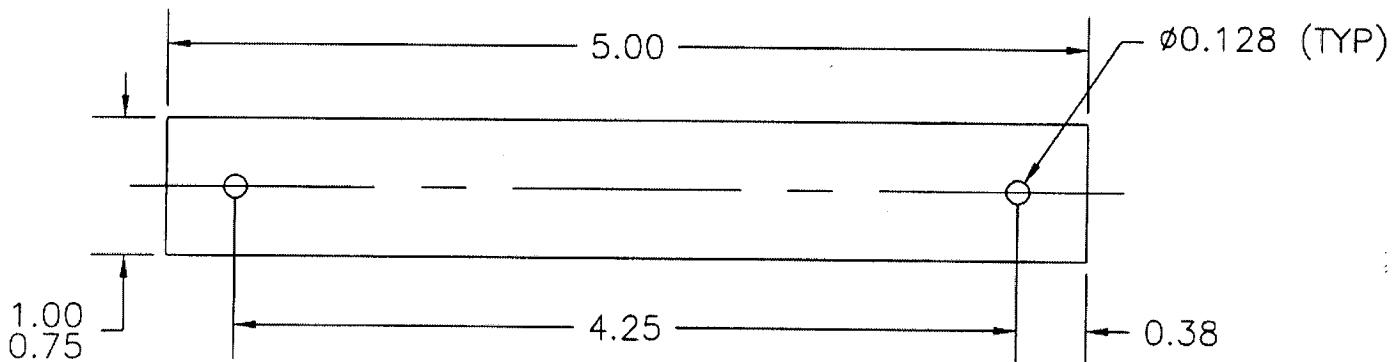
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/10/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2419
DATE 00.01.21		TITLE HANDLE (WEB)
A	00.01.21	SCALE 1:1 NEW ISSUE

**RELEASED**  
00.02.03 DS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
NOTED  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36228